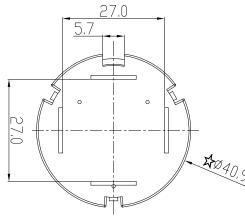


		9/			
PANQF 2013-11-01	D	Changed 2.2 to 2.55MM			
PANQF 2013-01-08	С	Update			
PANQF 2010-07-02	В	Added 3 holes			
MAD ZX 2009. 02.05	A	NEW DESIGN			
CHANGED BY /DATE	REV.	DESCRIPTION	QTY.	ZONE	REF.FILE
		REVISIONS			



 	☆□
	0.5

- NOTES.

 1. General thickness 1.5 mm. General draft angle to be 2"unless otherwise specificed.

 2. Material: ABS. Part to be campliant with EU ROMS Directive 2002/95/EC or equivalent. Vendor to provide certification of compliance by third party before start of mass production.

 3. Finish & Colorgrey

 4. Tooling CarlyALD387:1L(53E587239)+1R53E587249)+28(53E587220)

 5. Port to be free from moulding defects, such as flash, sink mark, flow line and distortion etc.

 6. All fillets and radii are 0.5mm, unless otherwise specified.

 7. Tooling structure must be approved by Eng. department prior to the fabrication

 8. All dimensions affected by draft apply at the large end of the posts and the small end of the holes unless otherwise specified.

 9. critical dimension **

 10. change size **

	DO N	IOT S	CALE	DRAV	WING
APPROVED WANGXG 2	CHECK	DRAWN PANQF	X.X ±0.20 X.XX ±0.10	DECIMAL X. ±0	UNLESS DIMENSION TOLE
APPROVED DATE WANGXG 2010-07-02	DATE 2010-07-02	DATE 2010-07-02	1.20 ±0.25 1.10 ±0.10	≥	UNLESS SPECIFIED DIMENSION ARE IN MM TOLERANCES
-02		-02			₹ -
SIZE A4	FINISHING :	DRAWING NO. S5	PART NAME	MODEL NAME	R
REV.		NO. : S53E5	AME :		
ф Д	EVEN THICKNESS :	NO. : MAT'L : S53E58722D ABS	OT TOP	TH326/WW69	DISPLAY L
SHEET 1 OF 1	SCALE : QTY :	CLIENT : ML	STAGE : PRODUCT	MODEL NO. :	