

**ALPHA ASSEMBLY SOLUTIONS KOREA CO., LTD.**

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Siheung-si, Gyeonggi-do  
Korea



The following sample(s) was/were submitted and identified by/on behalf of the client as:-

**SGS File No.** : AYAA18-37033  
**Product Name** : PASTE FLUX UP78  
**Item No./Part No.** : N/A  
**Received Date** : 2018. 07. 05  
**Test Period** : 2018. 07. 05 to 2018. 07. 10  
**Test Results** : For further details, please refer to following page(s)

SGS Korea Co., Ltd.



Jeff Jang / Chemical Lab Mgr

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**Sample No.** : AYAA18-37033.001  
**Sample Description** : PASTE FLUX UP78  
**Item No./Part No.** : N/A  
**Materials** : N/A

**Heavy Metals**

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5:2013 (Determination of Cadmium by ICP-OES)	0.5	N.D.
Lead (Pb)	mg/kg	With reference to IEC 62321-5:2013 (Determination of Lead by ICP-OES)	5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013 (Determination of Mercury by ICP-OES)	2	N.D.
Hexavalent Chromium (Cr VI)*	mg/kg	With reference to IEC 62321-7-2:2017, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis and/or with reference to IEC 62321-5:2013, determination of Chromium by ICP-OES.	8	N.D.

**Flame Retardants-PBBs/PBDEs**

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Dibromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Heptabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Octabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Nonabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Decabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.

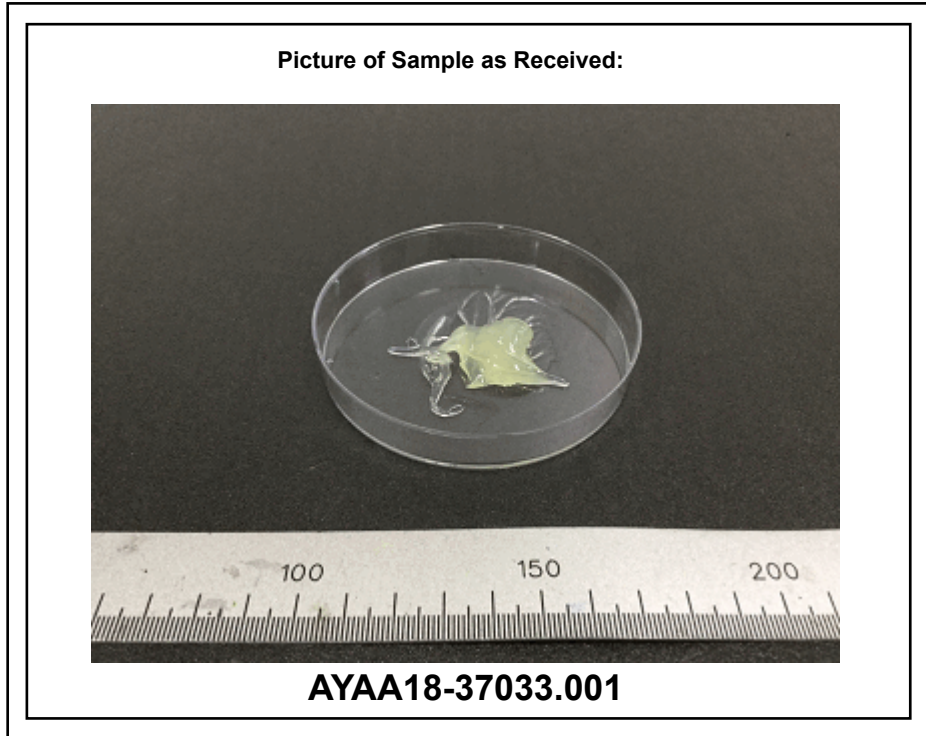
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**Sample No.** : AYAA18-37033.001  
**Sample Description** : PASTE FLUX UP78  
**Item No./Part No.** : N/A  
**Materials** : N/A

**Flame Retardants-PBBs/PBDEs**

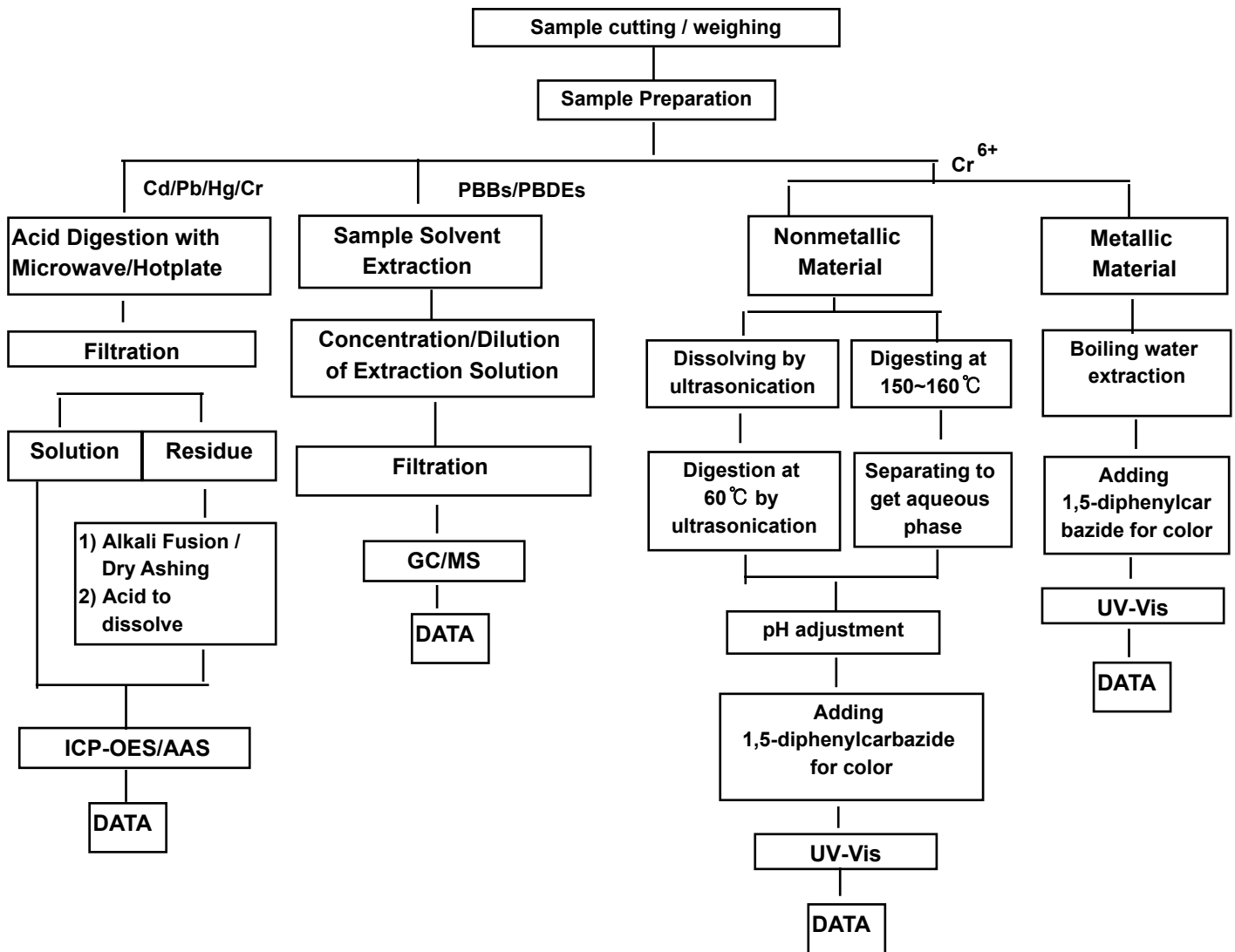
Test Items	Unit	Test Method	MDL	Results
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.

- NOTE:
- (1) N.D. = Not detected.(<MDL)
  - (2) mg/kg = ppm
  - (3) MDL = Method Detection Limit
  - (4) - = No regulation
  - (5) Negative = Undetectable / Positive = Detectable
  - (6) \*\* = Qualitative analysis (No Unit)
  - (7) \* = a. The result of Hexavalent Chromium (Cr(VI)) is "ND" as the result of Chromium (Cr) is "ND", and confirmation test of Hexavalent Chromium (Cr(VI)) is not required.  
 b. If the Chromium (Cr) content is greater than the MDL of Hexavalent Chromium (Cr(VI)), confirmation test of Hexavalent Chromium (Cr(VI)) is required.



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**Testing Flow Chart for RoHS: Cd/Pb/Hg/Cr<sup>6+</sup> /PBBs&PBDEs Testing**



The samples were dissolved totally at the acid digestion step of the above flow chart for Cd,Pb,Hg  
Section Chief : Minkyu Park

\*\*\* End of Report \*\*\*

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