

Description

The 4351 *Thinner 1* is a mild diluents designed for MG Chemical's EMI/RFI shielding products.

Applications & Usages

This thinner is used to dilute EMI/RFI shielding coatings that require mild, plastic safe solvents. When preparing a surface to be painted, this solvent is also effective at removing various contaminants like oil and greasy flux residues without harming the substrate.

Benefits

- **Plastic Safe:** compatible with most sensitive substrate used in electronic parts and enclosures
- **Moderately Fast Evaporation Rate**

Principal Components

Name	CAS Number
Isopropanol	67-63-7
N-butyl acetate	123-86-1

Properties

Physical Property	Method	Value
Color		Clear
Odor	—	Rubbing alcohol
Viscosity at 25°C [77 °F]	Brookfield SP1	~1 cP [0.01 Pa·s]
Density at 25°C [77 °F]		0.80 g/mL
Flash Point	Closed Cup	15°C [59 °F]
Boiling Point		65 °C [149 °F]
Vapor Pressure at 25°C [77 °F]		7.5 kPa [56 mm of Hg]
Volatile Organic Content (VOC)		100% [800 g/mL]

Compatibility with Substrate

The 4351 *Thinner 1* is a mild solvent system compatible with most materials found on printed circuit assemblies and with chemically sensitive plastics like ABS and PVC.

WARNING: Some degree of surface etching is often desirable to ensure good adhesion to some substrates. If adhesion failures are observed, the more aggressive 435 Thinner Cleaner may provide better adhesion characteristics.

As an electronic cleaner or shielding enclosure cleaner, it helps remove moisture, wax, greases, oils, and other contaminants that can cause coating defects.

Health, Safety, and Environmental Awareness

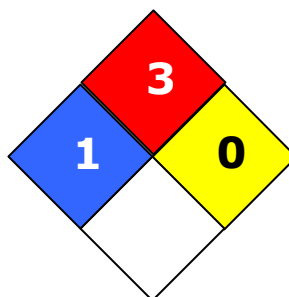
Please see the 4351 **Material Safety Data Sheet** (MSDS) for more details on transportation, storage, handling and other security guidelines.

Health and Safety: This liquid is highly flammable and should be kept away from flames and other ignition sources. Avoid breathing in fumes or direct contact with the material.

HMIS® RATING

HEALTH:	1
FLAMMABILITY:	3
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

Environmental Impact: The 4351 has volatile organic content of 100% (w/w) [or 800 g/L]. It is RoHS compliant.

Spray Gun Thinning Instructions

Make necessary adjustments according to your spray gun equipment usage instructions. Dilutions of 1.0 (paint):1.0 (thinner) is a good starting point. If sagging is observed, reduce the thinner ratio.

Packaging and Supporting Products

<i>Cat. No.</i>	<i>Form</i>	<i>Net Volume</i>	<i>Net Weight</i>	<i>Shipping Weight</i>
4351-1L	Liquid	950 mL 33 fl oz	0.76 kg 1.7 lb	5.5 kg 11.5 lb (×5) ^{b)}
4351-4L	Liquid	3.8 L 1 gal	3.0 kg 6.7 lb	3.8 kg 8.3 lb

Contact MG Chemicals if custom packaging or sizes are required

a) Pack of ten cans

b) Pack of five bottles



ISO 9001 Registered Quality System.
Burlington, Ontario, Canada QMI File # 004008

Thinner 1

4351 Technical Data Sheet

4351

Technical Support

Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

Email: support@mgchemicals.com

Phone: 1-800-340-0772 Ext. 30 (Canada, Mexico & USA)

1-905-331-1396 Ext. 30 (International)

Fax: 1-905-331-2862 or 1-800-340-0773

Mailing address: **Manufacturing & Support**
1210 Corporate Drive
Burlington, Ontario, Canada
L7L 5R6

Head Office
9347-193rd Street
Surrey, British Columbia, Canada
V4N 4E7

Warranty

M.G. Chemicals Ltd. warrants this product for 12 months from the date of purchase by the end user. *M.G. Chemicals Ltd.* makes no claims as to shelf life of this product for the warranty. The liability of *M.G. Chemicals Ltd.* whether based on its warranty, contracts, or otherwise shall in no case include incidental or consequential damage.

Disclaimer

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. *M.G. Chemicals Ltd.* does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.